DATA SHEET
Specifications & Performance

Certified Quality

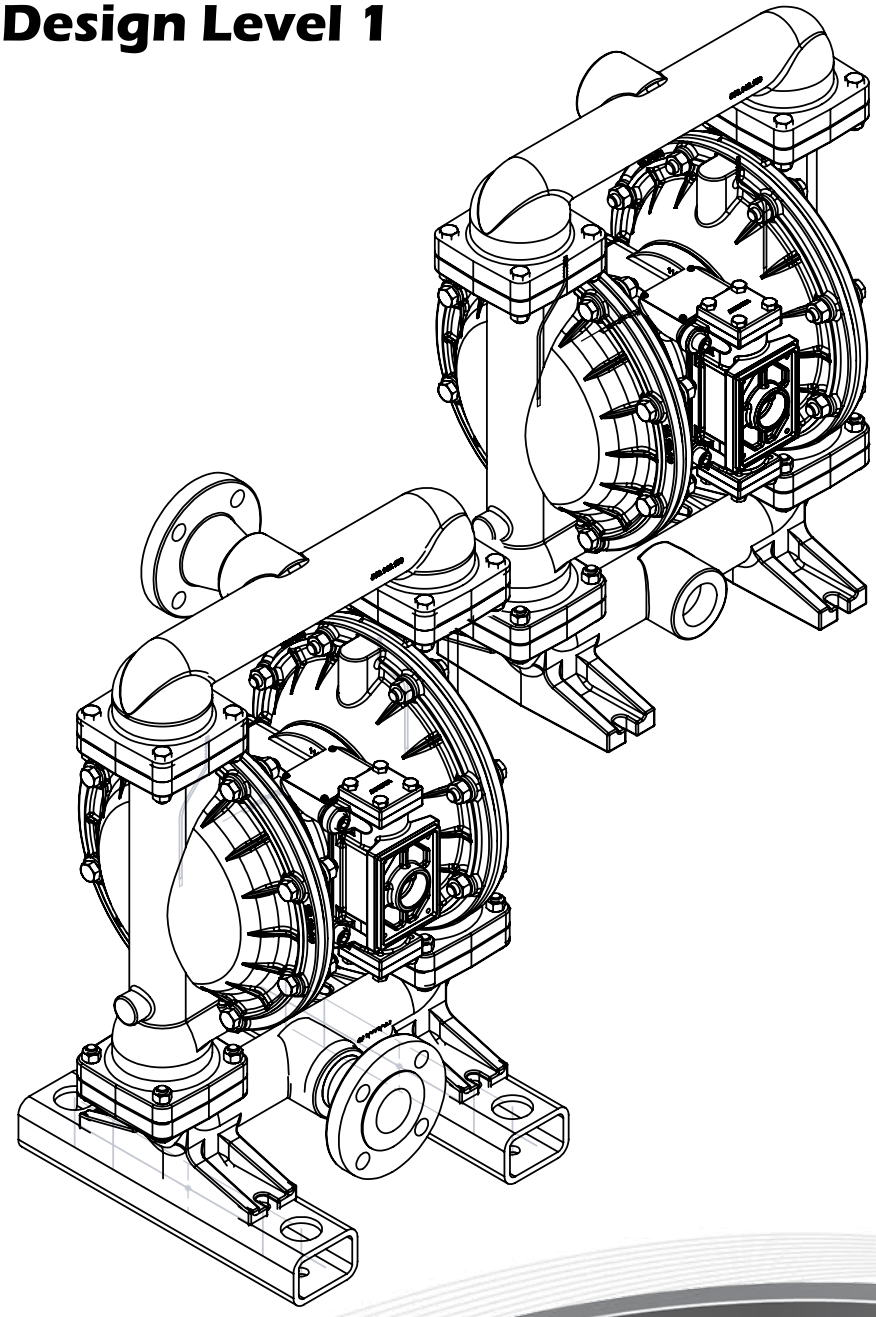
Quality System
ISO 9001 Certified

Environmental Management System
ISO 14001 Certified

Member of Hydraulic Institute

ABS TYPE APPROVED PRODUCT

Model S15
Metallic
Design Level 1



Warren Rupp, Inc.
A Unit of IDEX Corporation
800 N. Main St.,
Mansfield, Ohio 44902 USA
Telephone 419.524.8388
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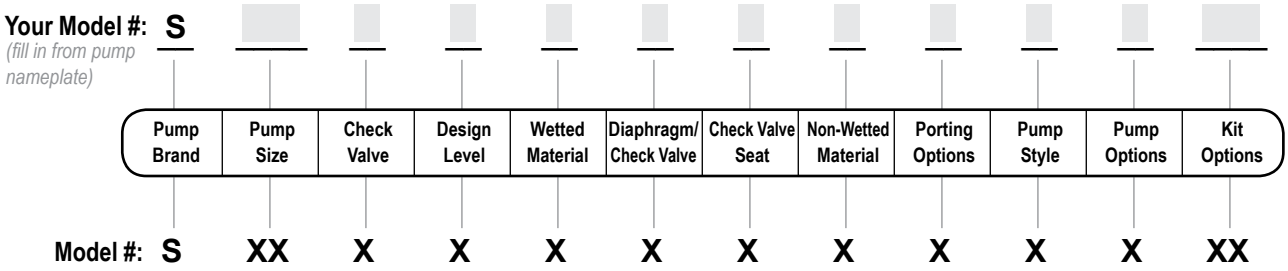
SANDPIPERPUMP.COM

IDEX FLUID & METERING

SANDPIPER®
A WARREN RUPP, INC. BRAND
SANDPIPERPUMP.COM

Explanation of Pump Nomenclature



Pump Brand
S SANDPIPER®

Pump Size
15 1 1/2"

Check Valve Type
B Ball
W Weighted Ball

Design Level
1 Design Level

Wetted Material
A Aluminum
I Cast Iron
S Stainless Steel
H Alloy C
X Unpainted Aluminum

Diaphragm/Check Valve Materials
1 Santoprene/Santoprene
2 PTFE-Santoprene/PTFE
B Nitrile/Nitrile
C FKM/PTFE
E EPDM/EPDM
I EPDM/Santoprene
G PTFE-Neoprene/PTFE
M Santoprene/PTFE
N Neoprene/Neoprene
V FKM/FKM
Z One-Piece Bonded/PTFE

Check Valve Seat
A Aluminum
C Carbon Steel
S Stainless Steel
T PTFE
W UHMW

Non-Wetted Material Options
A Painted Aluminum
I Cast Iron
J Painted Aluminum w/PTFE Coated Hardware
S Stainless Steel with Stainless Steel Hardware
Y Painted Aluminum with Stainless Steel Hardware
Z Cast Iron with Stainless Steel Hardware

Porting Options
N NPT Threads
B BSP (Tapered) Threads
R Raised Face 150# Threaded ANSI Flange
W Welded Raised Face 150# ANSI Flange Manifolds

Pump Style
S Standard

Pump Options
0 None
6 Metal Muffler

Kit Options
00. None
P0. 10.30VDC Pulse Output Kit
P1. Intrinsically-Safe 5.30VDC, 110/120VAC 220/240 VAC Pulse Output Kit
P2. 110/120 or 220/240VAC Pulse Output Kit
E0. Solenoid Kit with 24VDC Coil
E1. Solenoid Kit with 24VDC Explosion-Proof Coil
E2. Solenoid Kit with 24VAC/12VDC Coil
E3. Solenoid Kit with 12VDC Explosion-Proof Coil
E4. Solenoid Kit with 110VAC Coil
E5. Solenoid Kit with 110VAC Explosion-Proof Coil
E6. Solenoid Kit with 220VAC Coil
E7. Solenoid Kit with 220VAC Explosion-Proof Coil
E8. Solenoid Kit with 110VAC, 50 Hz Explosion-Proof Coil
E9. Solenoid Kit with 230VAC, 50 Hz Explosion-Proof Coil
SP. Stroke Indicator Pins

A1. Solenoid Kit with 12 VDC ATEX Compliant Coil
A2. Solenoid Kit with 24 VDC ATEX Compliant Coil
A3. Solenoid Kit with 110/120 VAC 50/60 Hz ATEX Compliant Coil
A4. Solenoid Kit with 220/240 VAC 50/60 Hz ATEX Compliant Coil

FM APPROVED IEC EEX m T4 CSA®

Note: Pump models equipped with these explosion-proof solenoid kit options E1, E3, E5, E7, E8 or E9, are certified and approved by the above agencies. They are NOT ATEX compliant.

Your Serial #: *(fill in from pump nameplate)* _____

ATEX Detail

	ATEX Detail	Wetted Material Options	Non-Wetted Material Options	Pump Options	Kit Options
Ex	II 1G c T5 II 1D c T100°C I M1 c I M2 c	H, I, S	I, S, Z	6	00
	II 2G c T5 II 2D c T100°C	A, H, I, S, X	A, I, S, Y, Z	6	00
	II 2G Ex ia c IIC T5 II 2D Ex c iaD 20 IP67 T100°C	A, H, I, S, X	A, I, S, Y, Z	6	P1
	II 2G EEx m c II T5 II 2D c IP65 T100°C	A, H, I, S, X	A, I, S, Y, Z	6	A1, A2, A3, A4

Performance

S15 METALLIC

SUCTION/DISCHARGE PORT SIZE
- 1½" NPT (internal)
- 1½" BSP Tapered (internal)
- 1½" ANSI 150# Raised Face Flanges

CAPACITY
- 0 to 106 gallons per minute (0 to 401 liters per minute)

AIR DISTRIBUTION VALVE
- No-lube, no-stall design

SOLIDS-HANDLING
- Up to .25 in. (6mm)

HEADS UP TO
- 125 psi or 289 ft. of water (8.6 Kg/cm^2 or 86 meters)

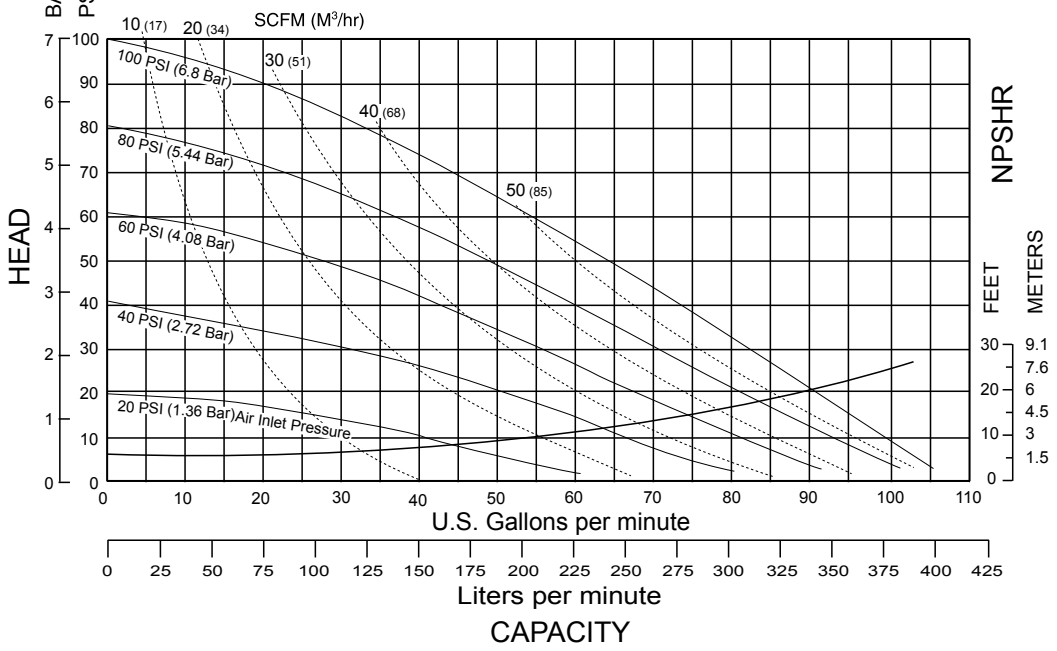
DISPLACEMENT/STROKE
- .41 Gallon / 1.55 liter

MAX OPERATING PRESSURE
- 125 psi (8.6 bar)

SHIPPING WEIGHT
- Aluminum 53 lbs. (24kg)
- Cast Iron 93 lbs. (42kg)
- Stainless Steel 95 lbs. (43kg)

MODEL S15 Metallic Performance Curve

Performance based on the following: elastomer fitted pump, flooded suction, water at ambient conditions.
The use of other materials and varying hydraulic conditions may result in deviations in excess of 5%.



Materials

Material Profile:	Operating Temperatures:	
⚠ *CAUTION! Operating temperature limitations are as follows:*	Max.	Min.
Conductive Acetal: Tough, impact resistant, ductile. Good abrasion resistance and low friction surface. Generally inert, with good chemical resistance except for strong acids and oxidizing agents.	190°F 88°C	-20°F -29°C
EPDM: Shows very good water and chemical resistance. Has poor resistance to oils and solvents, but is fair in ketones and alcohols.	280°F 138°C	-40°F -40°C
FKM: (Fluorocarbon) Shows good resistance to a wide range of oils and solvents; especially all aliphatic, aromatic and halogenated hydrocarbons, acids, animal and vegetable oils. Hot water or hot aqueous solutions (over 70°F(21°C)) will attack FKM.	350°F 177°C	-40°F -40°C
Hytrel®: Good on acids, bases, amines and glycols at room temperatures only.	220°F 104°C	-20°F -29°C
Neoprene: All purpose. Resistance to vegetable oils. Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.	200°F 93°C	-10°F -23°C
Nitrile: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.	190°F 88°C	-10°F -23°C
Nylon: 6/6 High strength and toughness over a wide temperature range. Moderate to good resistance to fuels, oils and chemicals.	180°F 82°C	32°F 0°C
Polypropylene: A thermoplastic polymer. Moderate tensile and flex strength. Resists stong acids and alkali. Attacked by chlorine, fuming nitric acid and other strong oxidizing agents.	180°F 82°C	32°F 0°C
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and impact resistance.	250°F 121°C	0°F -18°C
Santoprene®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.	275°F 135°C	-40°F -40°C
UHMW PE: A thermoplastic that is highly resistant to a broad range of chemicals. Exhibits outstanding abrasion and impact resistance, along with environmental stress-cracking resistance.	180°F 82°C	-35°F -37°C
Urethane: Shows good resistance to abrasives. Has poor resistance to most solvents and oils.	150°F 66°C	32°F 0°C
Virgin PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE; molten alkali metals, turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperatures.	220°F 104°C	-35°F -37°C

Maximum and Minimum Temperatures are the limits for which these materials can be operated. Temperatures coupled with pressure affect the longevity of diaphragm pump components. Maximum life should not be expected at the extreme limits of the temperature ranges.

Metals:

Alloy C: Equal to ASTM494 CW-12M-1 specification for nickel and nickel alloy.

Stainless Steel: Equal to or exceeding ASTM specification A743 CF-8M for corrosion resistant iron chromium, iron chromium nickel and nickel based alloy castings for general applications. Commonly referred to as 316 Stainless Steel in the pump industry.

For specific applications, always consult the Chemical Resistance Chart.

Ambient temperature range: -20°C to +40°C
Process temperature range: -20°C to +80°C for models rated as category 1 equipment
-20°C to +100°C for models rated as category 2 equipment

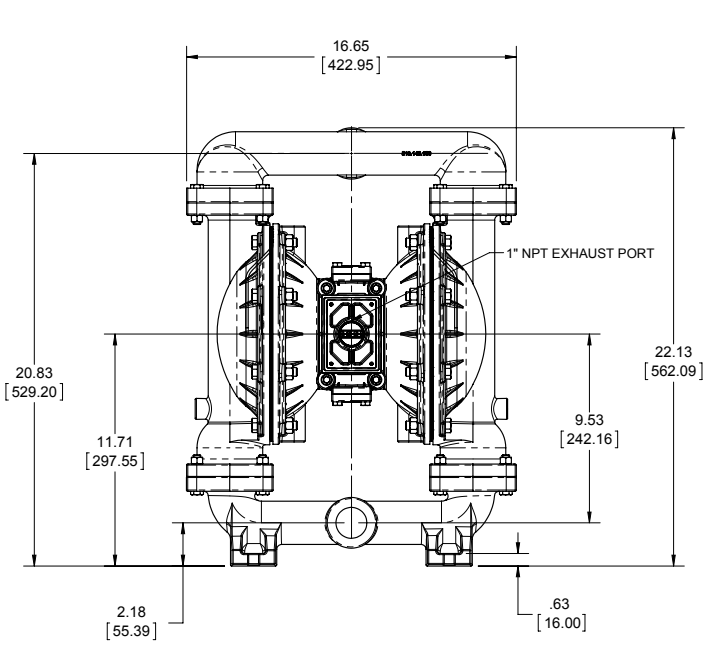
In addition, the ambient temperature range and the process temperature range do not exceed the operating temperature range of the applied non-metallic parts as listed in the manuals of the pumps.

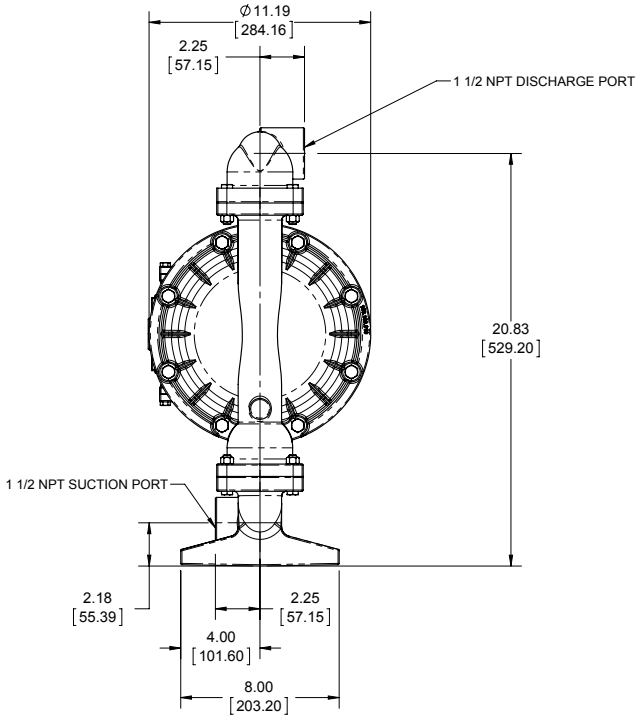
Dimensional Drawings

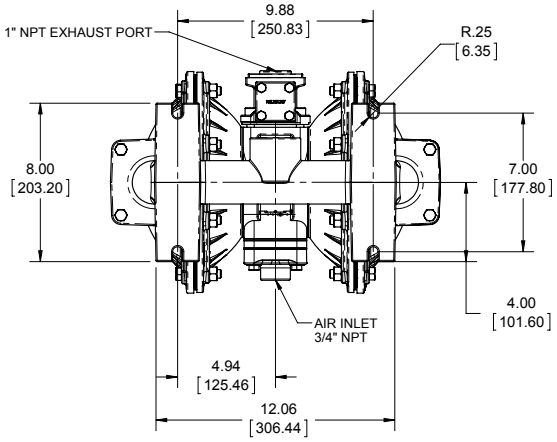
S15 Metallic - NPT

Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:±1/8" (± 3mm)

The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.





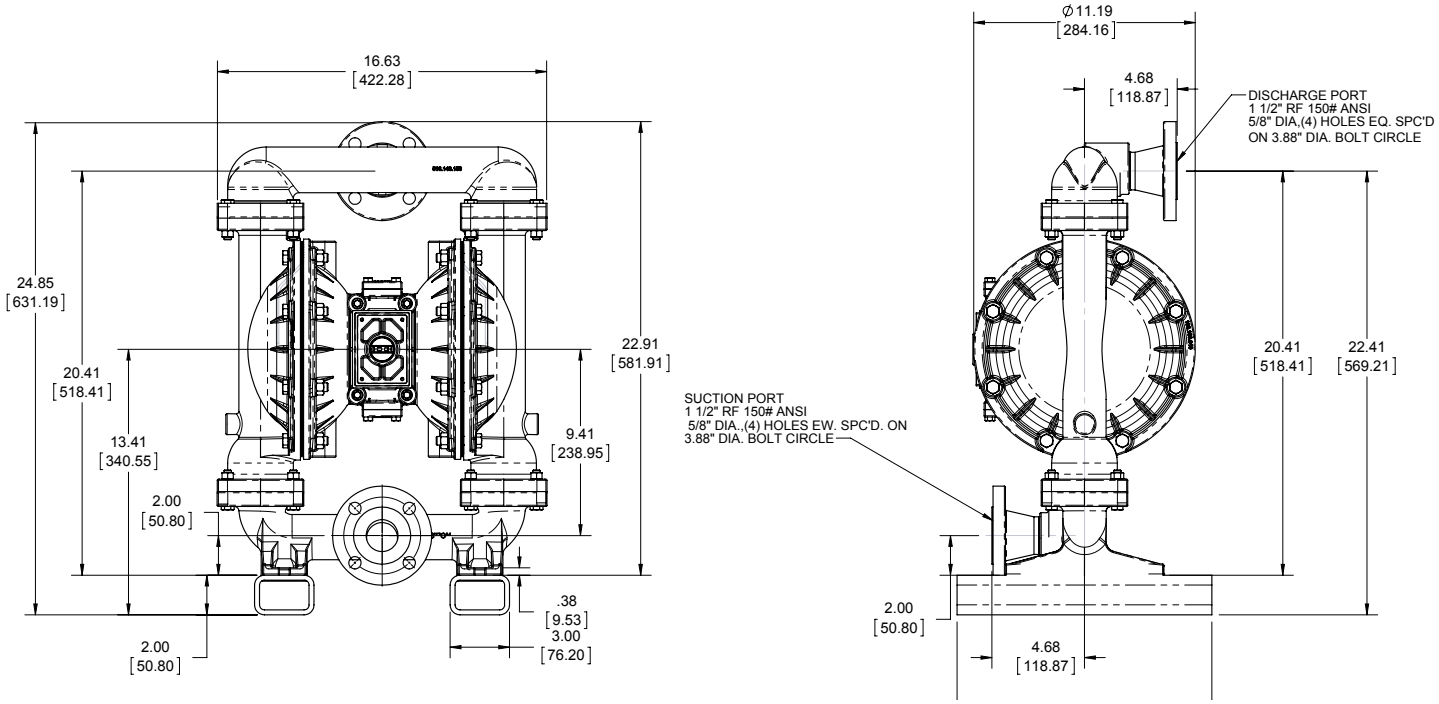


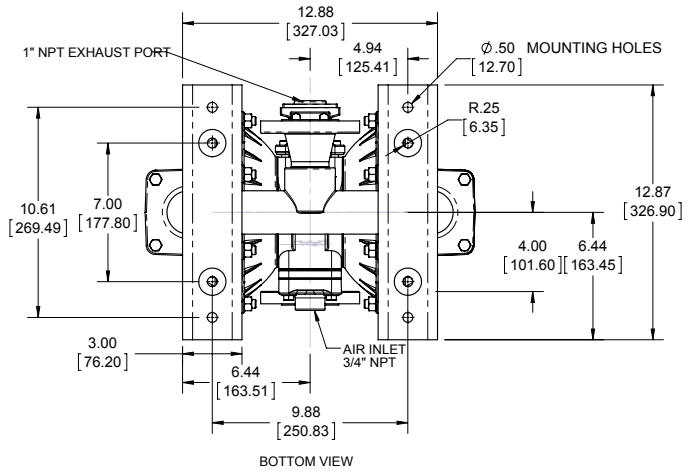
Dimensional Drawings

S15 Metallic - ANSI Flange

Dimensions in inches (mm dimensions in brackets). Dimensional Tolerance:±1/8" (± 3mm)

The dimensions on this drawing are for reference only. A certified drawing can be requested if physical dimensions are needed.





BOTTOM VIEW

Written Warranty

5 - YEAR Limited Product Warranty

Quality System ISO 9001 Certified • Environmental Management Systems ISO 14001 Certified

Warren Rupp, Inc. ("Warren Rupp") warrants to the original end-use purchaser that no product sold by Warren Rupp that bears a Warren Rupp brand shall fail under normal use and service due to a defect in material or workmanship within five years from the date of shipment from Warren Rupp's factory. Warren Rupp brands include SANDPIPER®, MARATHON®, PortaPump®, SludgeMaster™ and Tranquilizer®.

~ See complete warranty at sandpiperpump.com/content/warranty-certifications ~

WARREN RUPP, INC.®

Declaration of Conformity

Manufacturer: Warren Rupp, Inc.®, 800 N. Main Street
Mansfield, Ohio, 44902 USA

Certifies that Air-Operated Double Diaphragm Pump Series: HDB, HDF, M Non-Metallic, S Non-Metallic, M Metallic, S Metallic, T Series, G Series, U Series, EH and SH High Pressure, RS Series, W Series, SMA and SPA Submersibles, and Tranquilizer® Surge Suppressors comply with the European Community Directive 2006/42/EC on Machinery, according to Annex VIII. This product has used Harmonized Standard EN809:1998+A1:2009, Pumps and Pump Units for Liquids - Common Safety Requirements, to verify conformance.

David Roseberry
Signature of authorized person

October 20, 2005
Date of issue

David Roseberry
Printed name of authorized person

Engineering Manager
Title

Revision Level: F

August 23, 2012
Date of revision

IDEX FLUID & METERING

CE

WARREN RUPP, INC.

EC Declaration of Conformity

In accordance with ATEX Directive 94/9/EC,
Equipment intended for use in potentially explosive environments.

Manufacturer:
Warren Rupp, Inc.®
A Unit of IDEX Corportion
800 North Main Street
P.O. Box 1568
Mansfield, OH 44902 USA

Applicable Standard:
EN13463-1: 2001
EN13463-5: 2003
EN60079-25: 2004
Harmonised Standard:
EN13463-1: 2009
EN13463-5: 2011
EN60079-25:2010

The harmonised standards have been compared to the applicable standards used for certification purposes and no changes in the state of the art technical knowledge apply to the listed equipment.

AODD Pumps and Surge Suppressors
Directive: 94/9/EC, Annex VIII
Technical File No.: 203104000-1410/MER

AODD (Air-Operated Double Diaphragm) Pumps
EC Type Examination Certificate No. Pumps: KEMA 09ATEX0071 X

DEKRA Certification B.V. (0344)
Meander 1051
6825 MJ Arnhem
The Netherlands

SANDPIPER®
A WARREN RUPP, INC. BRAND

Tranquilizer®

DATE/APPROVAL/TITLE:
2 July 2015

David Roseberry
David Roseberry, Director of Engineering

IDEX FLUID & METERING